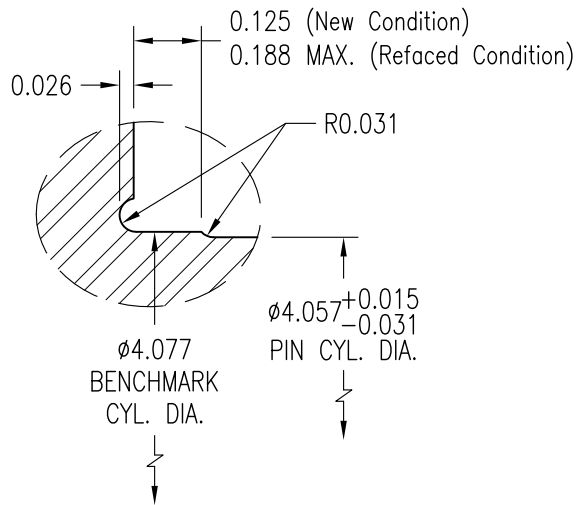
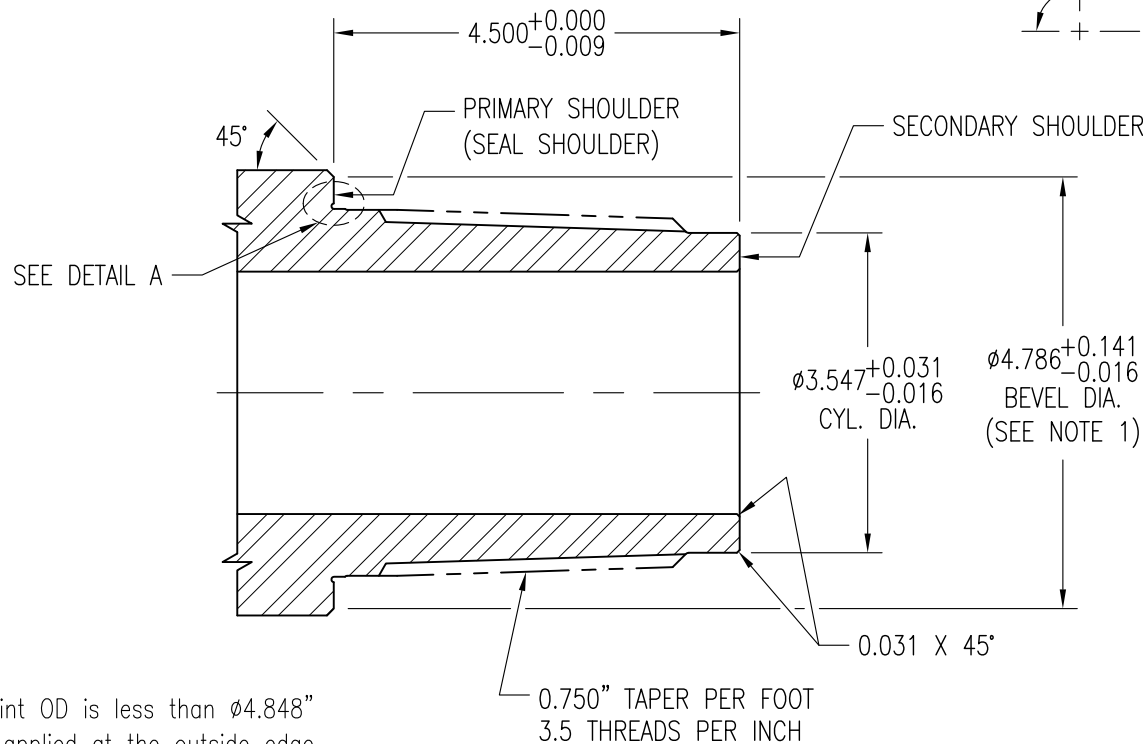
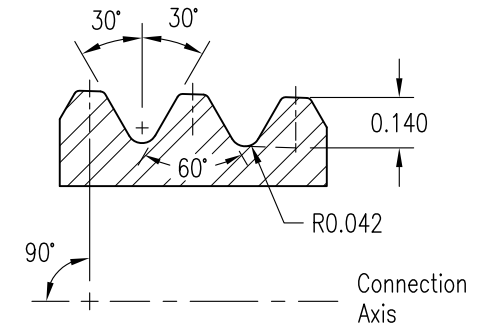


DETAIL A



THREAD DETAIL



NOTES:

1. Bevel diameter is void when tool joint OD is less than $\phi 4.848$ " and a 0.031" x 45° bevel shall be applied at the outside edge of the primary shoulder.
2. Lead shall not exceed 0.006" measured over a 2" length.
The connection shall be remachined if the lead exceeds 0.006" over a 2" interval.
3. Dimensions with no tolerance are for reference only.

Rev	Description	Date	Org.	App.
00	Original Drawing	12-21-21	JD	MG

CONFIDENTIAL INFORMATION

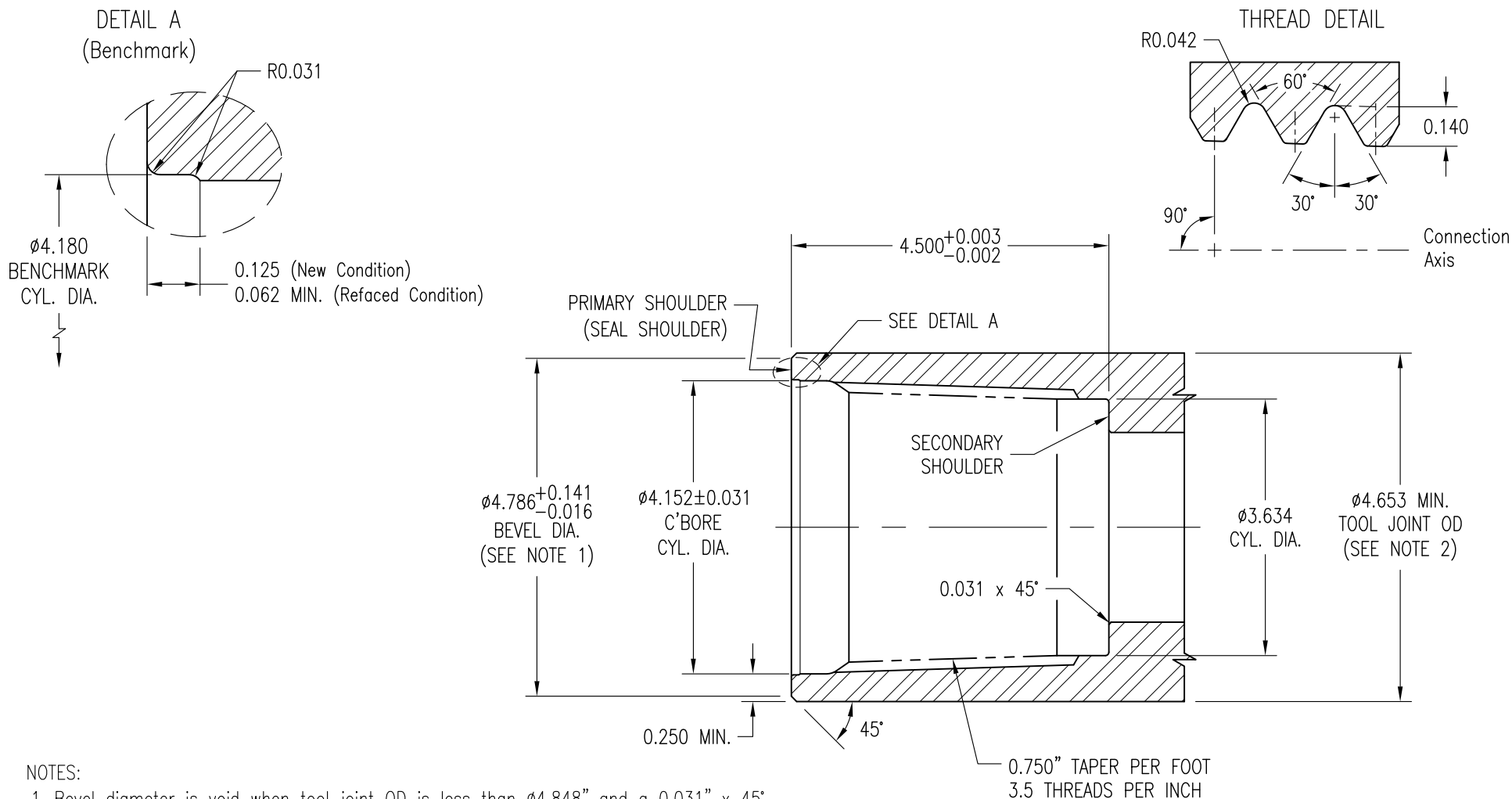
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TSC39 PIN TOOL JOINT CONNECTION FIELD INSPECTION DIMENSIONS

Scale: NONE	Drawn By: JD
Date: 11-10-21	Approved: MG
Dwg No.: FID-TSC39PIN-TJ	Rev: 00



NOTES:

1. Bevel diameter is void when tool joint OD is less than ø4.848" and a 0.031" x 45° bevel shall be applied at the outside edge of the primary shoulder.
2. ø4.653 OD minimum tool joint is based on wall thickness at counterbore. A larger OD may be required for specific drill pipe weight and grade, refer to Product Performance sheet for minimum tool joint OD requirement.
3. Lead shall not exceed 0.006" measured over a 2" length. The connection shall be remachined if the lead exceeds 0.006" over a 2" interval.
4. Dimensions with no tolerance are for reference only.

Rev	Description	Date	Org.	App.
00	Original Drawing	12-21-21	JD	MG
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TSC39 BOX TOOL JOINT CONNECTION FIELD INSPECTION DIMENSIONS

Scale: NONE	Drawn By: JD
Date: 11-10-21	Approved: MG
Dwg No.: FID-TSC39BOX-TJ	Rev: 00