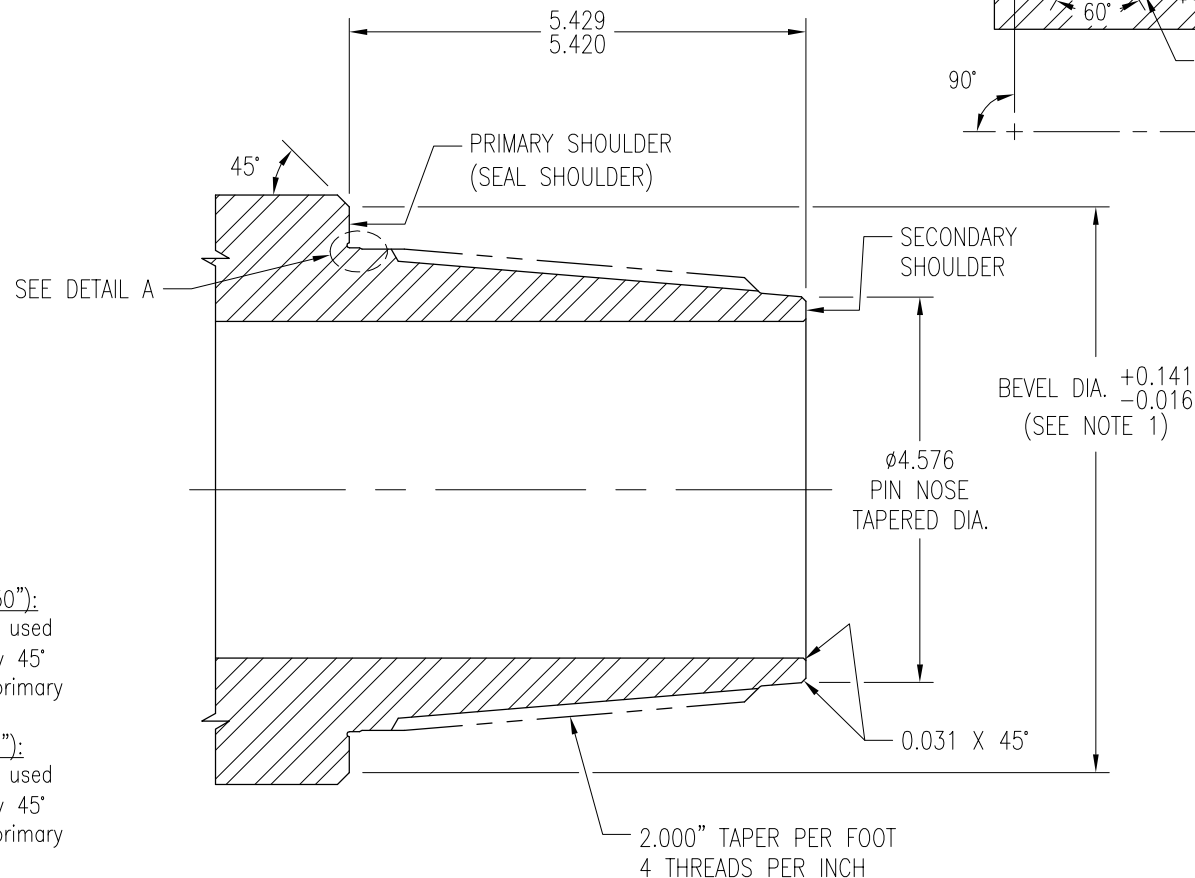
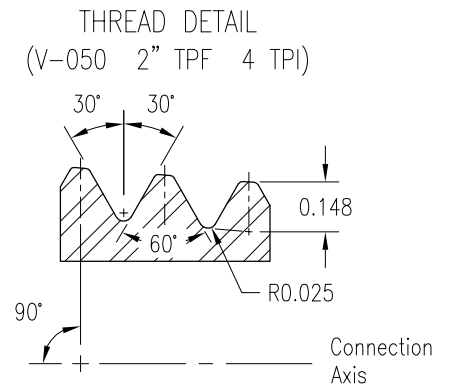
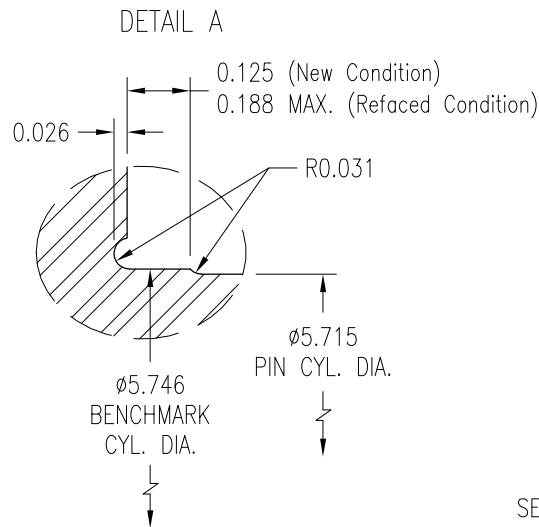




NOTES:

1. Bevel Dia. = 0.719" (New Tool Joint OD ≤ 0.7250"):
The new tool joint bevel diameter is void when the used tool joint OD is less than 0.797" and a 0.031" by 45° bevel shall be applied at the outside edge of the primary shoulder.
Bevel Dia. = 0.7094" (New Tool Joint OD = 0.7500"):
The new tool joint bevel diameter is void when the used tool joint OD is less than 0.7172" and a 0.031" by 45° bevel shall be applied at the outside edge of the primary shoulder.
2. Lead shall not exceed 0.006" measured over a 2" length.
The connection shall be remachined if the lead exceeds 0.006" over a 2" interval.
3. Dimensions with no tolerance are for reference only.

Rev	Description	Date	Org.	App.
00	Original Drawing	02-12-24	JD	MG
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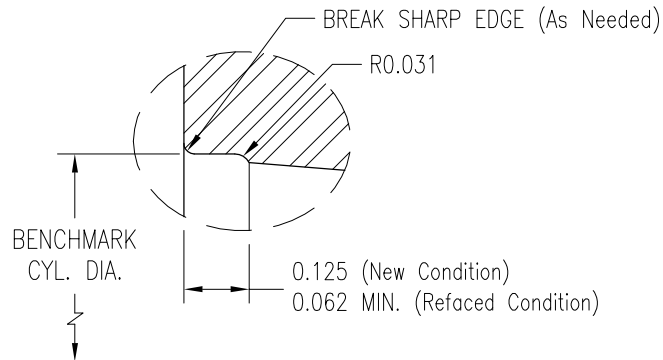


UNLESS OTHERWISE INDICATED, ALL DIMENSIONS ARE IN UNITS OF INCHES. DIMENSIONS WITH NO TOLERANCE ARE FOR REFERENCE ONLY.

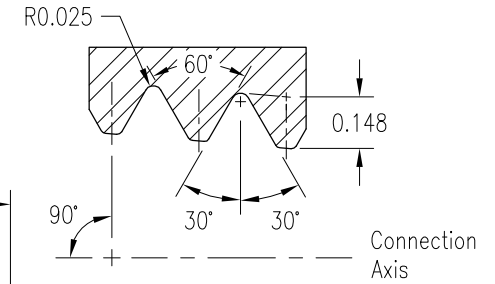
TSDS55 PIN
USED TOOL JOINT CONNECTION
FIELD INSPECTION DIMENSIONS

Scale: NONE	Drawn By: J. DeBray
Date: 02-12-24	Approved: M. Garrett
Dwg No.: FID-TSDS55PIN-TJ	Rev: 00

DETAIL A
(Benchmark)

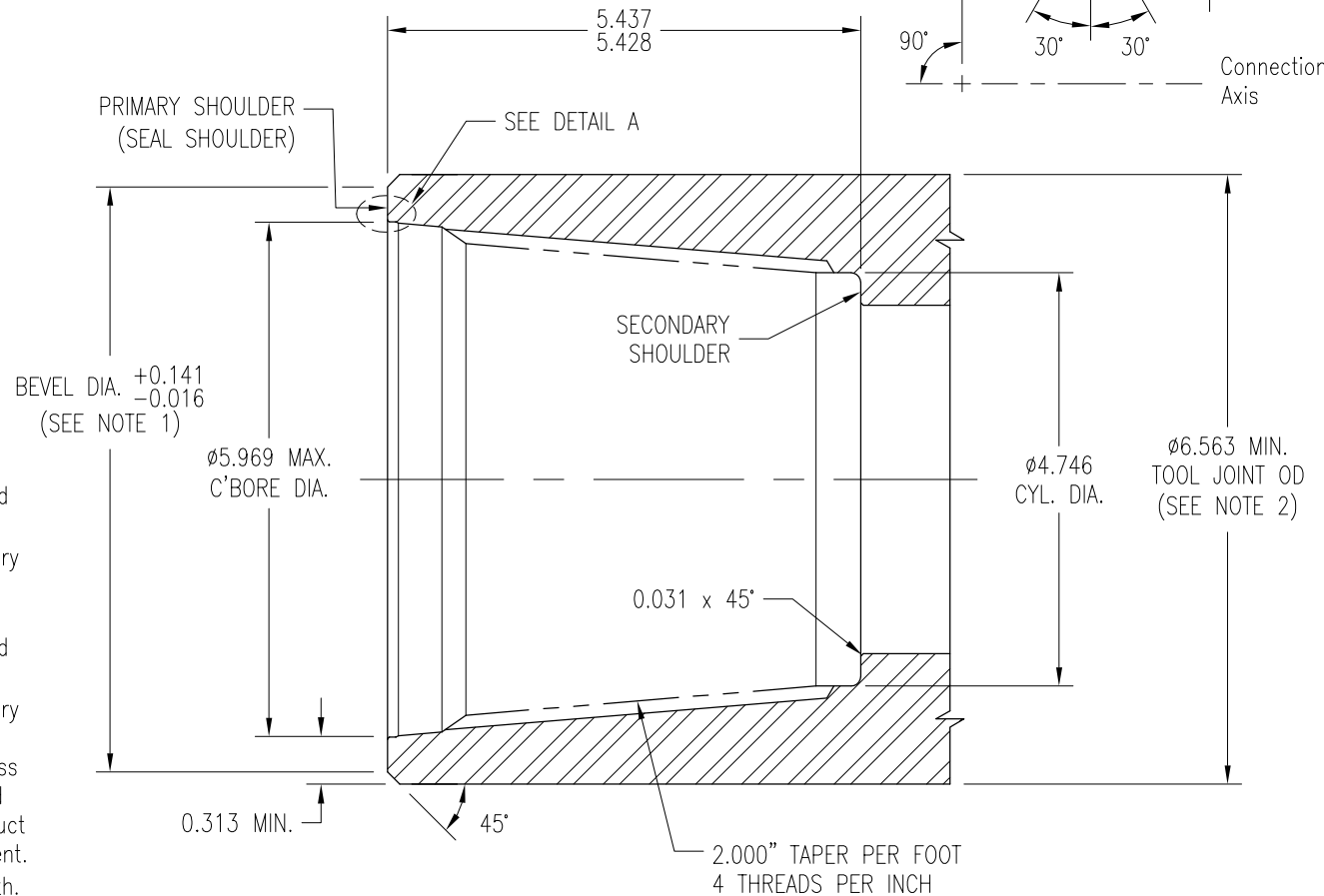


THREAD DETAIL
(V-050 2" TPF 4 TPI)



NOTES:

1. Bevel Dia. = $\phi 6.719$ " (New Tool Joint OD $\leq \phi 7.250$ "): The new tool joint bevel diameter is void when the used tool joint OD is less than $\phi 6.797$ " and a 0.031" by 45° bevel shall be applied at the outside edge of the primary shoulder.
2. Bevel Dia. = $\phi 7.094$ " (New Tool Joint OD = $\phi 7.500$ "): The new tool joint bevel diameter is void when the used tool joint OD is less than $\phi 7.172$ " and a 0.031" by 45° bevel shall be applied at the outside edge of the primary shoulder.
3. $\phi 6.563$ OD minimum tool joint is based on wall thickness at counterbore. A larger OD tool joint may be required for specific drill pipe weight and grade. Refer to Product Performance sheet for minimum tool joint OD requirement.
4. Lead shall not exceed 0.006" measured over a 2" length. The connection shall be remachined if the lead exceeds 0.006" over a 2" interval.
5. Dimensions with no tolerance are for reference only.



Rev	Description	Date	Org.	App.
00	Original Drawing	02-12-24	JD	MG

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TSDS55 BOX
USED TOOL JOINT CONNECTION
FIELD INSPECTION DIMENSIONS

Scale: NONE	Drawn By: J. DeBray
Date: 02-12-24	Approved: M. Garrett
Dwg No.: FID-TSDS55BOX-TJ	Rev: 00