

DRILL PIPE DATA SHEET

DRILL PIPE: 4" IU by 14.00 lb/ft by Grade S by Range 2 (31.5 ft)

TOOL JOINT: 4 7/8" OD by 2 11/16" ID by TSC™39 (135 ksi SMYS)

DRILL PIPE BODY DIMENSIONAL DATA

	NEW (100% RBW)	PREMIUM (80% RBW)
OD (in)	4.000	3.868
ID, Ref (in)	3.340	3.340
Wall Thickness (in)	0.330	0.264
Cross Sectional Area (in ²)	3.805	2.989
Polar Section Modulus, J/c (in ³)	6.458	5.046
Section Modulus, I/c (in ³)	3.229	2.523

Premium Class values based on a minimum wall thickness equal to 80% of New drill pipe nominal wall thickness.

DRILL PIPE BODY PERFORMANCE PROPERTIES

	NEW (100% RBW)	PREMIUM (80% RBW)
Tensile Yield (lb)	513,646	403,527
Torsional Yield (ft-lb)	41,918	32,752
Collapse Pressure (psi)	20,141	13,836
Internal Yield Pressure (psi)	19,491	17,820
Material Yield Strength (psi)	135,000	

Drill pipe body performance properties are based on API RP 7G. Class New drill pipe body data is for reference only and is not intended for drill string design purposes.

TOOL JOINT DATA (New)

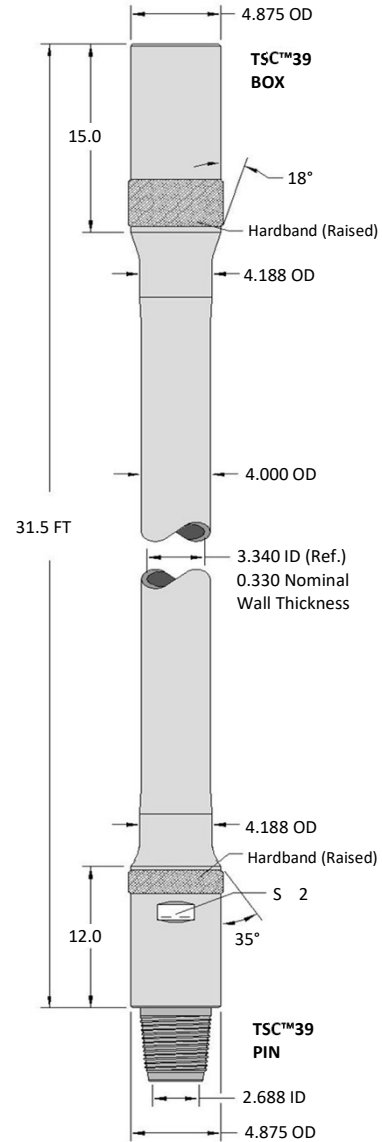
Connection Size	TSC™39	
OD (in)	4.875	
ID (in)	2.688	
Box Tool Joint OD Length (in)	15.0	
Pin Tool Joint OD Length (in)	12.0	
Connection Bevel Diameter (in)	4.786	
Material Yield Strength (psi)	135,000	
Thread Compound Friction Factor	1.0 (a)	1.15 (b)
Recommended Make-Up Torque (ft-lb)	23,800	27,400
Max Make-Up Torque (ft-lb)	27,800	31,900
Torsional Yield (ft-lb)	39,700	
Torsional Strength Ratio, TJ/DPB	0.95	
Approximate Tension to Yield Pin at Recommended Make-Up Torque (lb)	564,000	
Approximate Tension to Yield Pin at Max Make-Up Torque (lb)	436,000	
Tool Joint Tensile Yield (lb)	745,000	
Balanced OD (in)	4.926	

(a) Make-Up Torque values shown under column 1.0 are based on using a 1.0 friction factor thread compound (0.08 coefficient of friction).

(b) Make-Up Torque values shown under column 1.15 have been adjusted based on using a 1.15 friction factor thread compound. The make-up torque values are only applicable when using a thread compound rated by the manufacturer to have a 1.15 friction factor.

(c) Recommended Make-Up Torque is based on 60% of the connection torsional yield, ref. API RP 7G.

(d) Max Make-Up Torque is based on 70% of the connection torsional yield. It is the maximum make-up torque that can be applied to the connection to prevent downhole make-up, reference IADC Drilling Manual. Never exceed Max Make-Up Torque.



DRILL PIPE ASSEMBLY DATA (New)

Weight (Approx.)		Capacity (Approx.)		Displacement Open Ends (Approx.)		Drift Diameter	Length Shld'r to Shld'r (Approx.)
(lb/joint)	(lb/ft)	(US gallon/ft)	(BBL/ft)	(US gallon/ft)	(BBL/ft)	(in)	(ft)
521	16.52	0.4255	0.0101	0.2525	0.0060	2.563	31.5

Assembly data based on New TSC 95% RBW drill pipe nominal dimensions and no internal plastic coating. Conversion Factor: 1 BBL= 42 US gallons. For internal plastic coated drill pipe, the above drift diameter shall be reduced by the amount specified by the plastic coating applicator.

Notes:

- All data is calculated based on standard methods. No safety factor applied.
- Premium Class drill pipe data is based on a minimum wall thickness equal to 80% of New drill pipe nominal wall thickness, ref. API RP 7G-2.
- Drawing is for reference purposes only, not to scale, and based on New drill pipe nominal dimensions, units of inches unless otherwise indicated.
- Tool joint OD is smaller than the standard API tool joint for 4" IU drill pipe. Use is advise to contact their elevator manufacturer for elevator hoist capacity rating versus tool joint OD.

The technical information contained herein is for reference purposes only and is not a recommendation. TSC Drill Pipe does not assume responsibility for results obtained through the use of the technical information, no warranty is expressed or implied. User is fully responsible for the accuracy and suitability of use of the technical information and application of appropriate safety factor. TSC Drill Pipe reserves the right to amend or update the data sheet at any time without notification. Email sales@drillpipe.com or visit drillpipe.com for the latest data sheets.

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